

G.I. STEEL ELECTRICAL CONDUITS
CONDUIT FITTINGS & ACCESSORIES
FLEXIBLE CONDUIT SYSTEMS
uPVC ELECTRICAL CONDUITS





ABOUT THE FOUNDER

The owner, Chairman and Managing Director of the company, Honorable Dr. Birbal Singh Dana is a General Surgeon by profession and has served in the University Hospital of LIBYA for a considerable period of 15 years with a great success. He started his surgical career as a resident surgeon and progressed to the designation of The Head of Department (Surgery) in the University Hospital of LIBYA. He has got the recognition as a distinguished and qualified general surgeon. After twenty years of successful surgical practice he ventured into the field of Entrepreneurship in the year 1991 with the sound principles of honesty, hard work and patience. Dr. B.S.Dana had a vision and acumen to be an entrepreneur and therefore he left his profession to enter a more challenging field of business.

DANA GROUP

With his crystal clear vision, free flow of ideas, strong principles and an immense passion for his dreams, Dr. B.S.Dana has made his company's dream come true as a project providing services and operations around the world. The company established under the "DANA" group attributes its growth & success to the commitment and dedication of its Staff at all levels. The group has Corporate Office and Showrooms in Dubai, Trading Companies in INDIA and DUBAI, Associate Offices in LIBYA, IRAQ, WEST-AFRICA and SOUTH AFRICA, and Manufacturing Units in DUBAI and INDIA variety of goods to and from distant parts of the world.

DANA GROUP'S COMPANY POLICIES

Since its inception the group's endeavor has always been to do their best in catering the needs of their valued customers with their high quality products and services, of course at reasonable rates. Sharing and practicing this principle are their corporate office, manufacturing unit and showrooms in DUBAI, trading companies and manufacturing facilities in INDIA and associate offices in LIBYA, IRAQ, WEST-AFRICA and SOUTH AFRICA. The company management preaches Japanese Style of Management where ideas pass on from shop floor level right up to the top management's desk.

GROUP COMPANIES

SEVEN EAGLES INTERNATIONAL TRADING L.L.C. DUBAI U.A.E.

It is one of the largest and strongest importers, stockiest and supplies of Structural Steel and Building Materials in the United Arab Emirates and the Middle East Markets, catering from small to big Fabricators, End Used in the Construction and Oil Field Industries as well as Traders.

DANA WATER HEATERS & COOLERS FACTORY L.L.C. DUBAI U.A.E.

The factory located in AL-Qous Industrial Area, DUBAI undertakes the manufacture of Water – Heaters, Water Chillers, Water – Coolers & Water – Dispensers under the brand name DANA. The factory is well equipped with the latest machines and technological know – how with a dedicated team of 50 well skilled personal. We are the first company to have online manufacturing of Glass Lined water heaters certified from DUBAI Municipality, ECAS (Emirates Conformity) & CE. The factory has also attained ISO 9001 : 2000 AND GCC Certification as a proof of the high quality standardized goods production.

DANATECH BUILDING CONSTRUCTION, Umm-Al-Quwain, U.A.E.

This is a team of experienced Civil engineers, Carpenters & joinery workers, with the most modern machinery equipment & tools including a full team of very professional workforce with years of experience in their respective areas of specialization. It is involved in custom made and contract furniture/interior fit-out, not only throughout the Emirates and the Gulf, but also in the International field.

DANA STEEL PROCESSING INDUSTRIES LLC, Umm-Al-Quwain, U.A.E.

- Coil and Plate Service Center Division : Under it's expansion plan, DANA group established it's extended coil service center located in Umm-Al-Quwain, which has imported machinery to handle thickness in the range of 4-18mm, and 2000mm wide. With a max coil load capacity of 30 T, its only one of this kind.
- E RW Pipe Mill Division : Adding to it's range, DANA group decided to value-add steel to make ERW pipes from ½ " to 3", which caters mainly to the booming construction in this region.
- Cables Management System Division :- With most modern plant & infrastructure, we manufacture Cable Management Systems, Cable Trays, Cable Ladders, Trunkings, & accessories, which are supplied to various Power Plants, Electricity Boards, Engineering Organizations and many other ongoing Projects.
- Roll Forming Division :- DANA serves a variety of industries including appliance, automotive, construction, electronics, lawn and garden, office furniture, sports and recreation etc. with a variety of products including angles, C channels, top covers, eave, valley gutters, gable, corner, eave angles, purlin tapes, Z purlins.

VIDHYADHAR NAGAR HOSPITAL PRIVATE LIMITED

A multi-disciplinary hospital having world-class medical facilities is being constructed in Vidhya Dhar Nagar Jaipur, INDIA under the supervision of this company.

DANA INDUSTRIES

Dana Industries is the name of manufacturing facility spread over a wide area of 35000 sq. m. in Chopanki Industrial Area, Bhiwari NCR, INDIA. It includes a highly efficient coil service center catering to many automotive industries of the area, an API mill and a tailor-welded-blank (TWB) plant.

APIKA ENTERPRISES

Apika Enterprises deals with exports, imports of Plant and machinery, flat metal products and other hardware products for domestic market and overseas.

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G.I.CONDUITS

Introduction

DANA range of steel conduits, conduits fittings, adaptor boxes, flexible conduits and related accessories available in this catalogue are manufactured in INDIA ISO 9001 – 2000 Company.

Products available in this catalogue are manufactured to the quality of relevant standards and supported with related test reports where applicable. To maintain consistency, the company employs a strict set of discipline and procedures that are implemented at various stages of manufacturing programmed, from raw material selection and inspection right through final dispatch to customers.

As a result, **DANA** products satisfy a consistent standard of quality and safety when installed. **DANA** conduits are installed in major projects in DUBAI and export markets worldwide.

If you have any questions or queries about conduit installation or application solutions, please contact us at email: info@danagroups.com or visit www.danagroups.com

Some good reasons to use DANA products

DANA Conduits

- * High quality mild steel strips ensures a finish conduit with superior bending and forming properties.
- * Manufactured by cold forming method and super high frequency welding.
- * Smooth exterior and interior ensures easier wire pulling and pushing.
- * Fitted with one Hot-Dipped Galvanized coupler on one end (Class 4 conduits only).
- * Dimensionally accurate and uniform quality in all aspect.
- * Conduits are packed into small manageable bundles and one end capped protected to prevent damages to threading.
- * Export packing bundles are double wrapped and securely bundled for shipment protection and easy handling and lifting.
- * Good range of BS4568 Class 3, Class 4 and BS31 conduits available ex-stock.

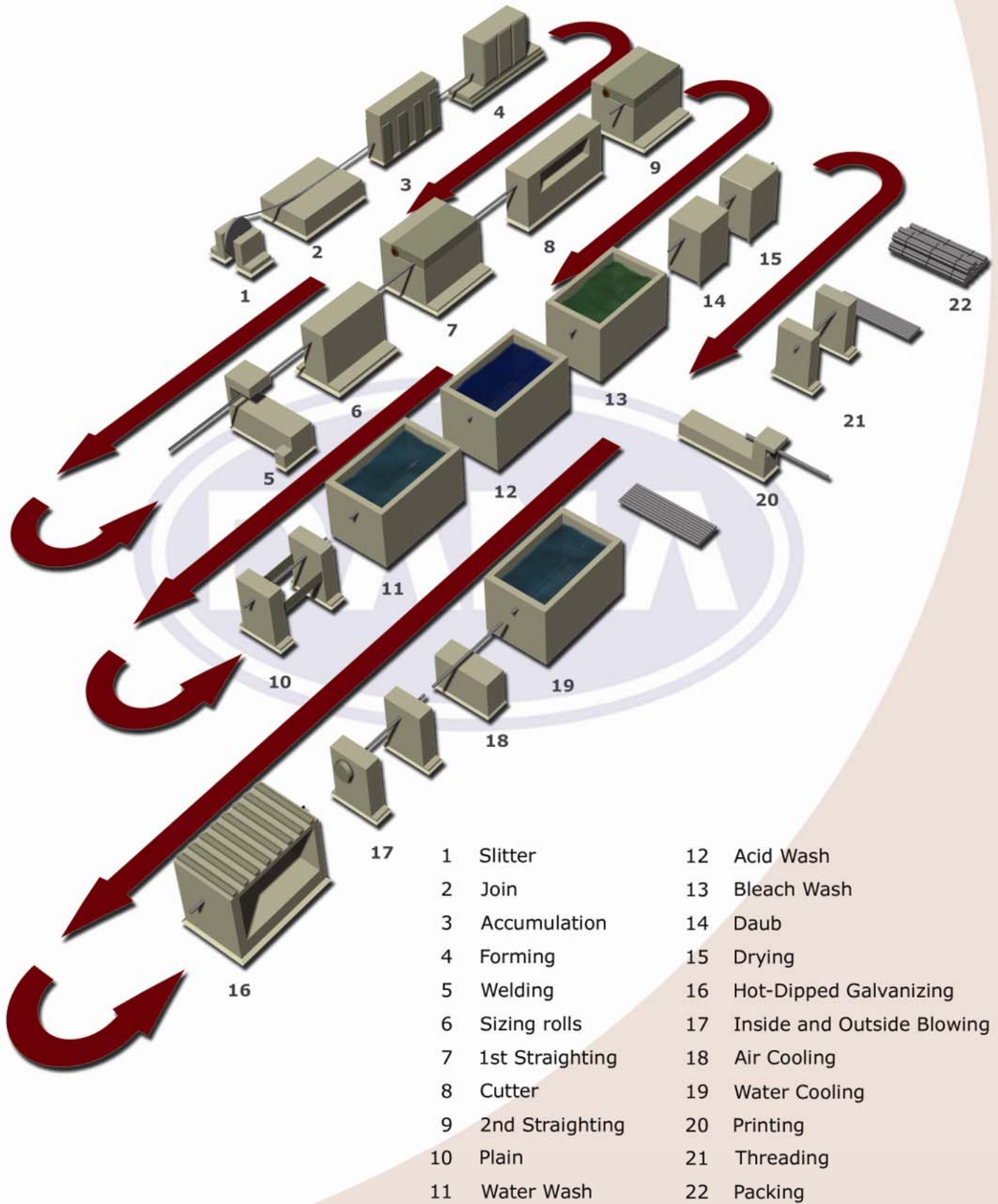
DANA Conduits Boxes

- * Boxes are manufactured from Malleable Iron finish Hot-Dipped Galvanized (Class 4) as standard.
- * Box covers are available 1.0 / 1.2mm thick finish Hot-Dipped Galvanized.
- * Each box is supplied c/w one tap earth terminal hole in base.
- * Small and Large Circular Boxes available ex-stock.
- * Deep Pattern Boxes available on order.
- * Full range of conduit fixings (Saddles) available ex-stock to suit different site needs.
- * Good range of other supporting conduit fittings available ex-stock.

DANA Flexible Conduits and Adaptors

- * PVC covered / Flexible Conduits and a full range of adaptors are readily available ex-stock.
- * LSOH / Stainless Steel and Hot-Dipped Galvanized Flexible Conduits are available on order.

Manufacturing Flow Process of Hot-Dipped Galvanized Conduit





Cable capacities of Conduit

The following tables give guidance on the calculation of the number of single-core PVC insulated cables which can be located in various sizes of conduit.

The tables deal with two particular cases.

1. Single-core PVC insulated cables in straight runs not exceeding 3 meters in length.
2. Single-core PVC insulated cables in straight runs exceeding 3 meters in length or in runs of any length with bends or sets.

Straight Runs Not Exceeding 3 Meters in Length

For each type of cable being used obtain the cable factor from Table 1. Sum all the cable factors and compare with the conduit factors given in Table 2.

The conduit sizes which will accommodate the cables are those with a conduit factor equal to or greater than the sum of the cable factors

Straight Runs Exceeding 3 Meters in Length or Runs of Any Length Incorporating Bends or Sets

For each type of cable being used obtain the cable factor from Table 3. Sum all the cable factors and compare with the conduit factor given in Table 4 for the relevant length of run and the number of bends and sets in that run.

Spacing of Supports for conduits

The following table gives guidance on the spacing of supports for conduit.

Type of Conductor	Conductor cross-sectional area mm ²	Factor
Solid	1	22
	1.5	27
	2.5	39
Stranded	1.5	31
	2.5	43
	4	58
	6	88
	10	146

Table 1 Cable factors for short straight runs

These tables are based on the 16th edition of the I.E.E Wiring Regulations Appendix 12.

Conduit dia mm	Factor
16	290
20	460
25	800
32	1400

Table 2 Cable factors for short straight runs

Type of Conductor	Conductor cross-sectional area mm ²	Factor
Solid or Stranded	1	16
	1.5	22
	2.5	30
	4	43
	6	58
	10	105

Table 3 Cable factors for long straight runs or runs incorporating bends.

Nominal size of conduit mm	Maximum distance between supports	
	Horizontal runs m	Vertical runs m
16mm	0.75	1.0
17mm – 25mm	1.75	2.0
26mm – 40mm	2.0	2.25
Over 40mm	2.25	2.5

These tables are based on the 16th edition of the I.E.E Wiring Regulations Appendix 11. These tables are for guidance only and account needs to be taken of future wiring needs.

Length of run Meters	CONDUIT DIAMETER, mm																			
	16	20	25	32	16	20	25	32	16	20	25	32	16	20	25	32	16	20	25	32
	Straight				One bend				Two bends				Three bends				Four bends			
1	Covered by Tables 1 and 2				188	303	543	947	177	286	514	900	158	256	463	818	130	213	388	629
1.5	Covered by Tables 1 and 2				182	294	528	923	167	270	487	857	143	233	422	750	111	182	333	600
2	Covered by Tables 1 and 2				177	286	514	900	158	256	463	818	130	213	388	692	97	159	292	529
2.5	Covered by Tables 1 and 2				171	278	500	878	150	244	442	783	120	196	358	643	86	141	260	472
3	Covered by Tables 1 and 2				167	270	487	857	143	233	422	750	111	182	333	600				
3.5	179	290	521	911	162	263	475	837	136	222	404	720	103	169	311	563				
4	177	286	514	900	158	256	463	818	130	213	388	692	97	159	292	529				
4.5	174	282	507	889	154	250	452	800	125	204	373	667	91	149	275	500				
5	171	278	500	878	150	244	442	783	120	196	358	643	86	141	260	474				
6	167	270	487	857	143	233	422	750	111	182	333	600								
7	162	263	475	837	136	222	404	720	103	169	311	563								
8	158	256	463	818	130	213	388	692	97	159	292	529								
9	154	250	452	800	125	204	373	667	91	149	275	500								
10	150	244	442	783	120	196	358	643	86	141	260	474								

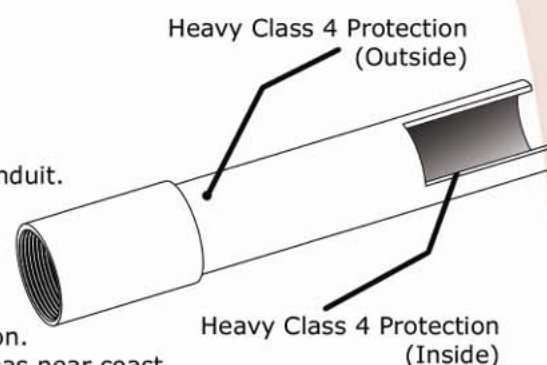
Table 4 Cable factors for runs incorporating bends.

DANA - BS4568 : PT1 : 1970(CLASS 4), BS EN50086-2-1 : 1996
THREADED CONDUIT HEAVY GUAGE
Characteristics

Heavy corrosion protection on the exterior and interior surface of the conduit.
 Supplied c/w one Hot-Dipped Galvanized coupler per length.
 Metric size threading.

Applications

Suitable for outdoor use which requires high levels of corrosion protection.
 Recommended for use in areas with high humidity chemical plants & areas near coast.



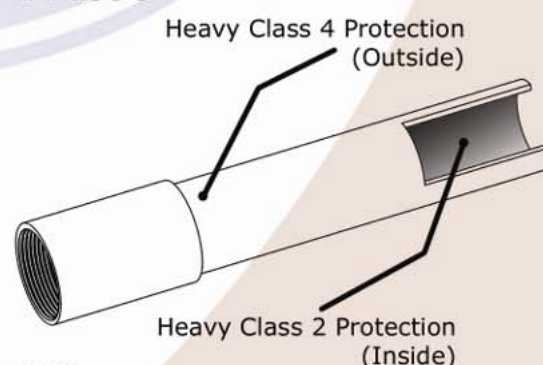
Nominal Size	Outside Diameter		Nominal Thickness	Length w/o Coupling	No. of Lgths per Bundle	No. of Bundle per Lift	Weight per Lgth
	MIN	MAX					
20mm	19.7mm	20.0mm	1.6±0.15mm	3.75meters	10	20	±2.90kg
25mm	24.6mm	25.0mm	1.6±0.15mm	3.75meters	10	20	±3.70kg
32mm	31.6mm	32.0mm	1.6±0.15mm	3.75meters	5	20	±5.40kg

DANA - BS4568 : PT1 : 1970(CLASS 3), BS EN50086-2-1 : 1996
THREADED CONDUIT HEAVY GUAGE
Characteristics

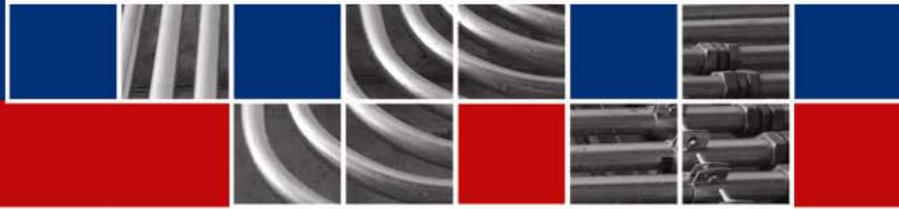
Heavy corrosion protection on the exterior surface and medium corrosion protection on interior surface of the conduit.
 Supplied c/w one coupler per length.
 Metric size threading.

Applications

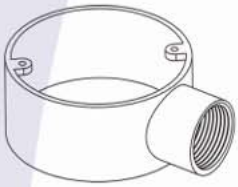
Suitable for indoor use where a higher level of corrosion protection is required.
 Also suitable for semi outdoor areas.



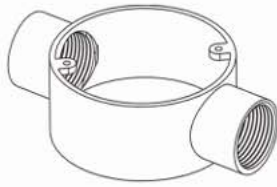
Nominal Size	Outside Diameter		Nominal Thickness	Length w/o Coupling	No. of Lgths per Bundle	No. of Bundle per Lift	Weight per Lgth
	MIN	MAX					
20mm	19.7mm	20.0mm	1.6±0.15mm	3.75meters	10	20	±2.90kg
25mm	24.6mm	25.0mm	1.6±0.15mm	3.75meters	10	20	±3.70kg
32mm	31.6mm	32.0mm	1.6±0.15mm	3.75meters	5	20	±5.40kg



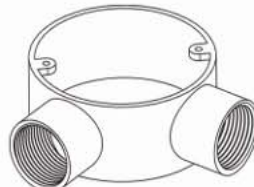
Fittings and Accessories



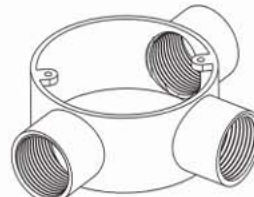
Terminal Box
1 way



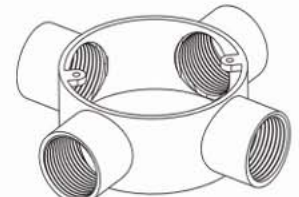
Through Box
2 ways



Angle Box
2 ways



Tee Box
3 ways



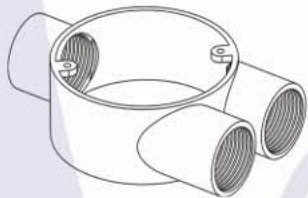
Cross Box
4 ways

Boxes – Circular, Small

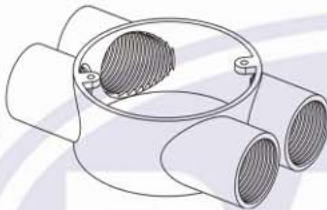
Material : Malleable Iron (BS4568 : PT2 : 1970)
 Finish : Hot-Dipped Galvanized (to BS EN ISO 1461)
 Optional : BS31 boxes also available in cast iron & finish galvanized coating.

Sizes	Conduit
20mm Min 25mm deep, Tapped M4 at 50.8mm centres	BS4568 CL4
25mm Min 28mm deep, Tapped M4 at 50.8mm centres	BS4568 CL4

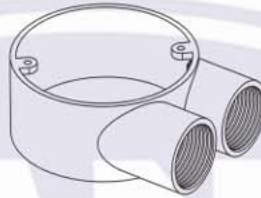
Note:
 * With tapped hole in base for earthing screw.
 * Supplied without covers or fixing screw unless ordered.
 * Order 20mm or 25mm when using with BS4568 conduit.



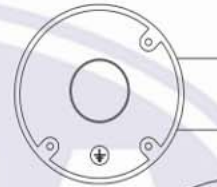
Branch - Y Box
3 ways



Twin Through - H Box
4 ways



Branch - U Box
2 ways



Terminal Box 1 way c/w back outlet hole.

[20mm with 20mm back outlet hole
 25mm with 25mm back outlet hole]



Circular Box Cover – Small

Material : Steel
 Finish : Plain Galvanized
 Thickness : 1.0mm / 1.2mm

Note:
 * Screw quoted separate.
 * Hot-Dipped Galvanized covers also available on order.
 * Suitable small rubber gasket available on order.



Circular Box Cover – Small

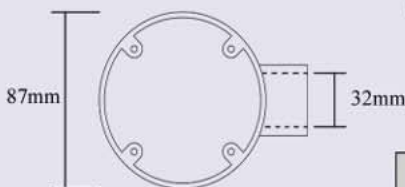
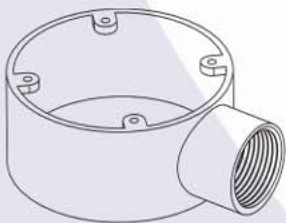
Material : Steel
 Finish : Plain Galvanized
 Thickness : 1.0mm / 1.2mm

Note:
 * Screw quoted separate.
 * Hot-Dipped Galvanized covers also available on order.
 * Suitable small rubber gasket available on order.

Boxes – Circular, Large

Material : Malleable Iron (BS4568 : PT2 : 1970)
 Finish : Hot-Dipped Galvanized (to BS EN ISO 1461)

Note:
 * With tapped hole in base for earthing screw.
 * Supplied without covers or fixing screw unless ordered.
 * Large boxes for conduits 1¼~2" (to BS31) are available on order .



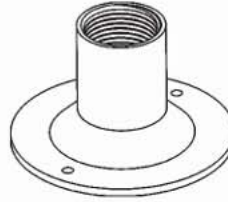
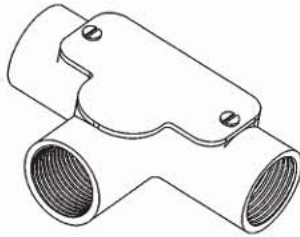
Sizes	Conduit
32mm Min 37.5mm deep, Tapped M4 at 71.5mm centres	BS4568 CL4

Inspection Tee

Material : Malleable Iron
Finish : Hot-Dipped Galvanized

Note:
* Lid and steel screw included

Sizes
20mm
25mm



Dome Lid

Material : Malleable Iron
Finish : Hot-Dipped Galvanized

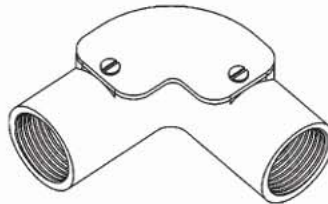
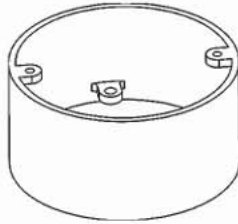
Note:
* Steel Dome Lids are available on order.
* With mounting holes 50.5mm centre use for connecting flexible adaptors, hanging light fittings and etc.

Sizes
20mm
25mm

Extension Ring

Material : Malleable Iron
Finish : Hot-Dipped Galvanized

Note:
* 25mm, 32mm, 50mm extension rings are available on order.
* Supplied with 50mm fixing centre holes.
* Suitable for increasing height of conduit boxes into Deep Pattern Boxes.
* Steel Extension Rings are available on order.
* Cover & screw not included.



Inspection Elbow

Material : Malleable Iron
Finish : Hot-Dipped Galvanized

Note:
* Lid and steel screw included

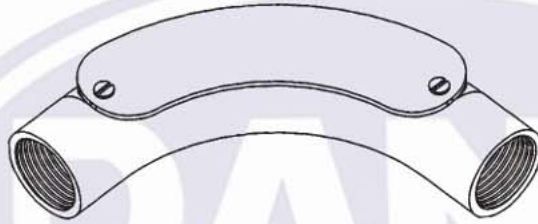
Sizes
20mm
25mm
32mm

Inspection Bend

Material : Malleable Iron
Finish : Hot-Dipped Galvanized

Note:
* Lid and steel screw included

Sizes
20mm
25mm
32mm



Ball and Socket

Material : Malleable Iron
Finish : Hot-Dipped Galvanized

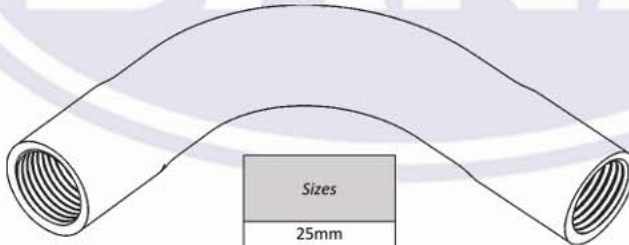
Note:
* Supplied with 50.5mm fixing centre holes with attached earthing wire.

Sizes
20mm

Solid Female Bend

Material : Steel
Finish : Hot-Dipped Galvanized
Angle : 90°

Note:
* Special non-standard bends are available on order.
* Imperial threaded bends available on order.



Sizes
25mm
32mm
40mm
50mm

Locking Ring

Material : Steel
Finish : Galvanized

Note:
* For locking conduit to junction boxes.

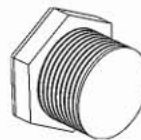


Sizes
20mm
25mm
32mm
40mm
50mm

Stopping Plug

Material : Brass / Steel
Finish : Plain

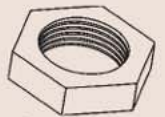
Note:
* Hexagonal stop plug use to plug off unused sprout on conduit boxes.



Sizes
20mm
25mm
32mm

Locknut

Material : Steel
Finish : Galvanized
Hot-Dipped Galvanized

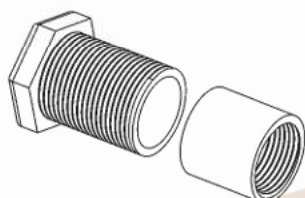


Sizes
20mm
25mm
32mm
40mm
50mm

Note:
* For locking conduit to junction boxes.

Long Male and Female Bushes

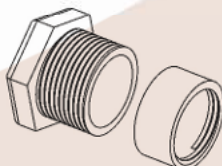
Material : Brass



Sizes
20mm
25mm
32mm
40mm
50mm

Short Male and Female Bushes

Material : Brass

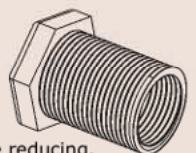


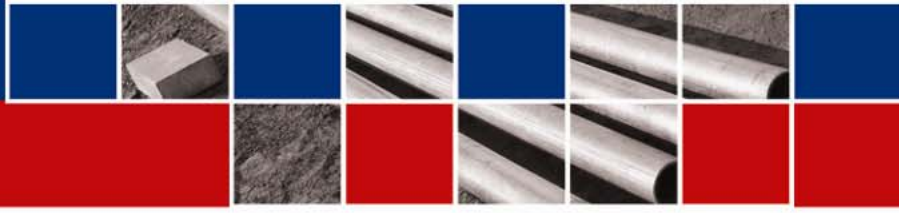
Sizes
20mm
25mm
32mm
40mm
50mm

Stopping Plug

Material : Brass
Finish : Plain or Tinned

Note:
* For purpose of conduit size reducing.
* Other reducing combinations available upon request.





Fittings and Accessories

Coupling

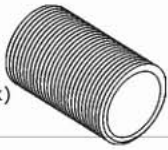
Material :Steel
Finish :Plain Galvanized
Hot-Dipped galvanized



Sizes
20mm
25mm
32mm
40mm
50mm

Short Nipple

Material :Steel (Unfinished Black)
Finish :Ungalvanized



Sizes
20mm
25mm
32mm

Flange Coupling

Material :Malleable Iron / Steel
Finish :Hot-Dipped Galvanized

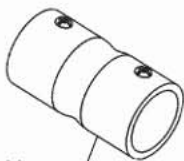


Note:
* Complete with washer and brass bush.

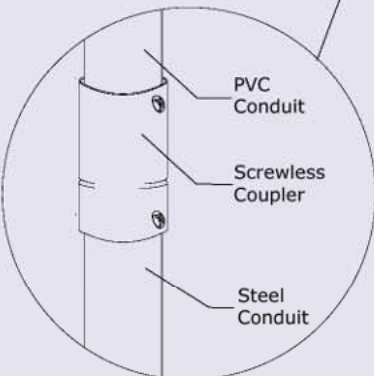
Sizes
20mm
25mm
32mm

Screwless Coupling

Material :Steel
Finish :Plain Galvanized



Note:
* Hot-Dipped Galvanized available upon request.
* Supplied with steel screws as standard.
* Brass or SS screws are optional.
* Most suitable when use to connect a PVC conduit to a G.I.conduit.



Conduit Fixings

Spacer Bar Saddle

Material :Base - Steel
Strap - Steel
Finish :Pre-Galvanized (Standard)
Hot-Dipped Galvanized (optional)
Standard :BS4568 : Part 2 : 1970



Note:
* Supplied with steel screws as standard.
* Brass or SS screws optional.
* Order " or 1" when using with BS31 Conduit.
* Order 20mm or 25mm when using with BS4568 Class 3 / Class 4 conduit.

Sizes
20mm
25mm
32mm
40mm
50mm

Plain Saddle

Material :Steel
Finish :Pre-Galvanized



Note:
* Hot-Dipped Galvanized finish optional.
* Large sized also available on order.

Sizes
20mm
25mm
32mm

Half Saddle

Material :Steel
Finish :Pre-Galvanized



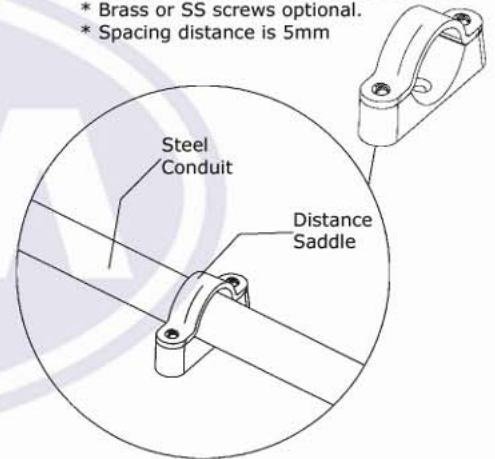
Note:
* Suitable for temporary installation of conduits.
* HDG also available on order.

Sizes
20mm
25mm
32mm

Heavy Duty - Distance Saddle

Material :Base - Malleable Iron (HDG)
Strap - Hot-Dipped Galvanized

Note:
* Suitable for use when installing conduit in wet/hostile environment.
* Supplied c/w steel screws as standard.
* Brass or SS screws optional.
* Spacing distance is 5mm

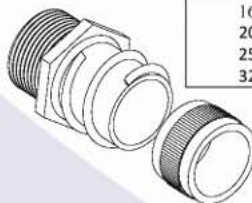


Flexible Conduit Systems

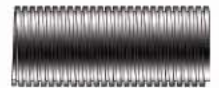
Nickel Plated Adaptor

Material :Brass
Finish :Nickel Plated
IP :40
Code :NPA

Sizes
16mm
20mm
25mm
32mm



DANA PVC Coated Galvanized Conduit



Flexible material :Electro Galvanized Steel.
Properties :Heat resistant self_extinguishing PVC jacket
PVC Color :Black (White / Grey and other colors available)
Temp Ranges :-25 C to +120 C
IP rating :IP 67 (When installed with suitable WT adaptor)
Construction :Galvanized Steel core with enhanced low acid PVC jacket
Features :Highly flexible & largely resistant to oil, acid and sea water
Packing :Supplied in friendly coils of 25 / 50/ 100 ft (25 meters coil also available on request)
Standard :BS731 (where applicable)
Adaptors Code :BA, BA-S, NPA, NPA-S, LTA

Spacing of Supports for Flexible Conduits

The Table gives guidance on the spacing of supports for flexible conduit.

To comply with the requirements of the 16th Edition of I.E.E. Wiring Regulation flexible conduit shall not be used as a protective conductor.

Nominal size of Conduit mm	Maximum distance between supports	
	Horizontal run m	Horizontal run m
16mm and under	0.3	0.5
17mm - 25mm	0.4	0.6
26mm - 40mm	0.6	0.8
Over 40mm	0.8	1.0

SUPER HIGH IMPACT RIGID uPVC ELECTRICAL CONDUITS

DANA uPVC Electrical Conduits are manufactured from specially formulated extra super high impact superior quality uPVC compound which meets the stringent requirements of above standards.



Technical Details

Nominal Sizes in mm	Product CODE	LIGHT GAUGE		MEDIUM GAUGE		HEAVY GAUGE	
		Min. Inside Diameter (mm)	Wall Thickness (mm)	Min. Inside Diameter (mm)	Wall Thickness (mm)	Min. Inside Diameter (mm)	Wall Thickness (mm)
20	DCP 20	17.6	1.2	16.8	1.6	16.4	1.8
25	DCP 25	22.2	1.4	21.4	1.8	21.2	1.9
32	DCP 32	29.0	1.5	27.8	2.1	27.0	2.5
38	DCP 38	35.0	1.5	33.6	2.1	33.0	2.5
50	DCP 50	46.2	1.9	45.0	2.5	43.6	3.2

* Please specify the color and gauge requirement while placing the order.

* 19 mm size pipe also available in different gauges and wall thickness

* Available colors: **BLACK & WHITE**

* Standard Manufacturing Length: 3 Meters [Alternative length can be supplied based on customer requirement]

* Optional wall thickness available based on specific project & customer requirement as follows: 20mm - 2.1mm, 25mm - 2.2mm, 32mm - 2.7mm, 38mm - 2.8mm, 50mm - 3.4mm

* Rigid conduits can be offered with belled ends for socket joining. Please specify when this option is required

Standard Packing

Size	19mm	20mm	25mm	32mm	38mm	50mm
Quantity	50 Nos	50 Nos	25 Nos	25 Nos	25 Nos	10 Nos

* Alternative packing quantity can be supplied based on customer requirement

DANA uPVC Electrical Conduits are capable of withstanding the most hazardous conditions on site and which exceeds the requirements of Gulf standards/British standards.

The comprehensive range of **DANA** uPVC Electrical Fittings & Accessories are fully compatible with the above listed conduits.



SEVEN EAGLES INTERNATIONAL TRADING L.L.C
Iron & Steel Division, Coil Service Center, Dubai, U.A.E.

DANA WATER HEATERS & COOLERS FACTORY L.L.C
Glass Lined Water Heaters, Coolers and Chillers, Dubai, U.A.E.

DANATECH BUILDING CONSTRUCTION L.L.C.
Umm-Al-Quwain, U.A.E.

VIDHYADHAR NAGAR HOSPITAL PRIVATE LIMITED
Jaipur, INDIA

APIKA ENTERPRISES
Jaipur, INDIA

DANA INDUSTRIES, BHIWADI
Pipe Mill, Coil Service Center and Appliance Manufacture Bhiwadi, NCR, INDIA

DANA STEEL PROCESSING INDUSTRIES L.L.C.
Plate and Coil Service Center, Cable Tray and Ladder, Pipe Mill, Roll Forming



DANA GROUP OF COMPANIES
IRON & STEEL DIVISION
(DANA STEEL PROCESSING INDUSTRIES L.L.C)
P.O.Box 40743,
Head Office :- Nasser Square, Deira, DUBAI U.A.E.
Tel :- +971-(0)4-2217273 Fax :- +971-(0)4-2215940
Email :- info@danagroups.com / drdana@eim.ae
Url :- www.danagroups.com